



# KJ03003 Jeep ZJ Front Control Arm Bushing Kit 1993-1998

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Bill of Materials		
Part No.	Description	Qty.
M02409	Thrust Washer	2
M02413	Bushing	2
M02411	Thrust Washer	4
M02414	Bushing	4
M02422	Bushing	2
M02428	Thrust Washer	2
S10091	Steel Sleeve	2
S10092	Steel Sleeve	4
S10100	Steel Sleeve	2
A01133	Daystar Lubrathane	1

## Installation Instructions

1. Read all instructions completely and check the Bill of Materials before beginning the installation.
2. Raise and support the front of the vehicle with jack stands behind the rear leaf spring perches so that the tires just touch the ground.
3. Remove one control arm at a time noting its position and how it is installed.
4. Remove the factory rubber bushings by burning out the centers with a suitable propane or acetylene torch. **DO NOT** damages the outer shells, as they will be reused.
5. Clean the outer shells with a suitable tool so that they are free and clear of any debris.
6. Using the supplied Daystar Lubrathane, install the corresponding bushing, thrust washer, and steel sleeve into the control arm sleeve per the figures below.
7. Reinstall the control arm into the position from which it was removed and torque to factory specifications.
8. Repeat this for the other three control arms.
9. Recheck all bolts and re-torque after 500 miles.

### WARNING

This vehicle has been modified to enhance its performance. The steering, braking and handling of this vehicle will differ from standard passenger cars and trucks, This vehicle handles differently from an ordinary vehicle in driving conditions which may occur on streets, highways and off road. Avoid unnecessary abrupt maneuvers, sudden stops, sharp turns and other driving conditions that could cause loss of control, possibly leading to a roll over or other accident that could result in serious injury or death to driver and passengers. If larger tires are installed the speedometer will read lower than the vehicle's actual speed.

**DRIVE WITH CARE, REDUCE SPEED AND WEAR SEAT BELTS AT ALL TIMES.**

*This kit should be installed by a professional mechanic.*

