

RANCH HAND

1-800-366-9712

INSTALLATION INSTRUCTIONS

BACK BUMPER for:

2001-`07(Classic) CHEVY/GMC 2500HD/3500

PART # BBC010BLS / BBC010BLL / DBC010BLL

NOTE: You can keep your factory receiver hitch!

1. If factory receiver hitch is present, remove the bolts that hold the factory bumper to the receiver hitch together.
2. Loosen the bolts that hold the receiver hitch to the frame. Let hang down.
3. Remove the bolts for the factory bumper and remove bumper.
4. Mount the Ranch Hand bumper to the frame. The mounting brackets will mount to the inside of the frame. Use two 1/2" x 2 1/4" bolt in the rear two holes. Use one 7/16" x 2" bolt in the front hole for each bracket.
5. Push the receiver hitch up and bolt the receiver hitch to the bracket on the Ranch Hand bumper. Use 1/2" x 1 3/4" bolts to install.
6. Tighten receiver hitch to frame and then receiver hitch to back bumper.
7. Torque 1/2" bolts to 110 ft. lbs. Torque 7/16" bolts to 70 ft. lbs.
8. **MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!**

WARNING

Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment.

Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

Rev. 10/14/08