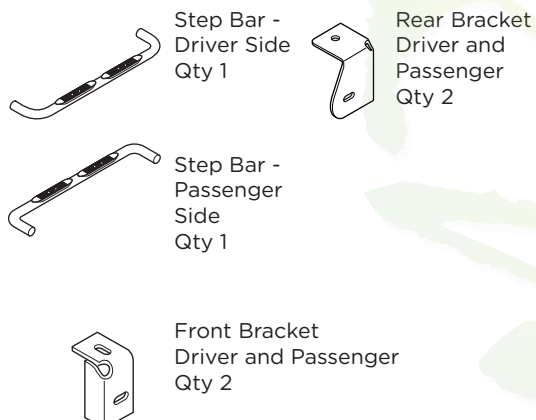


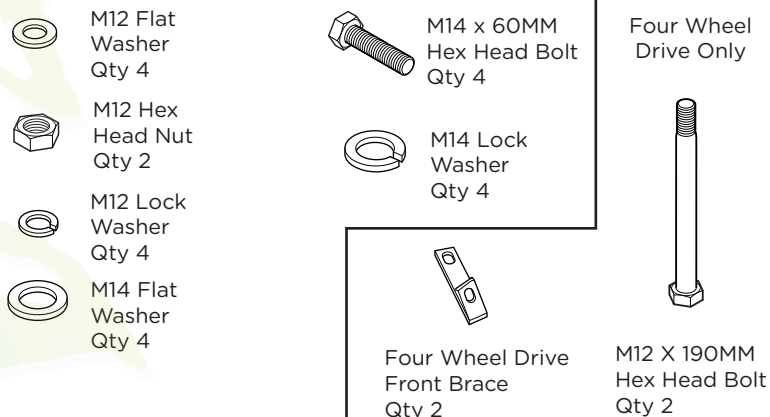
3" ROUND TUBE

Raptor Series

Components:



Hardware:



Tools Required:



Torque Specifications:

For Cab Mount Installations

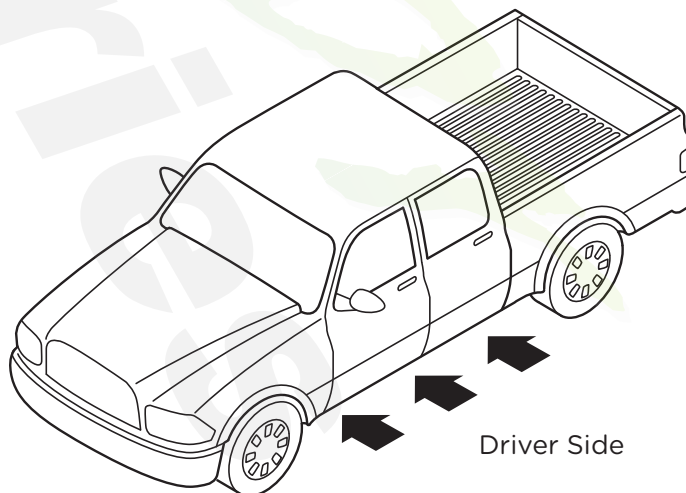
Cab Mount bolts are torqued to 70 Ft Lbs. All other M8 through M12 sized bolts/nuts are set to 15-20 ft lbs.

Note: When installing the brackets and bars, all hardware must be left loose until all the items are attached.

1. Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

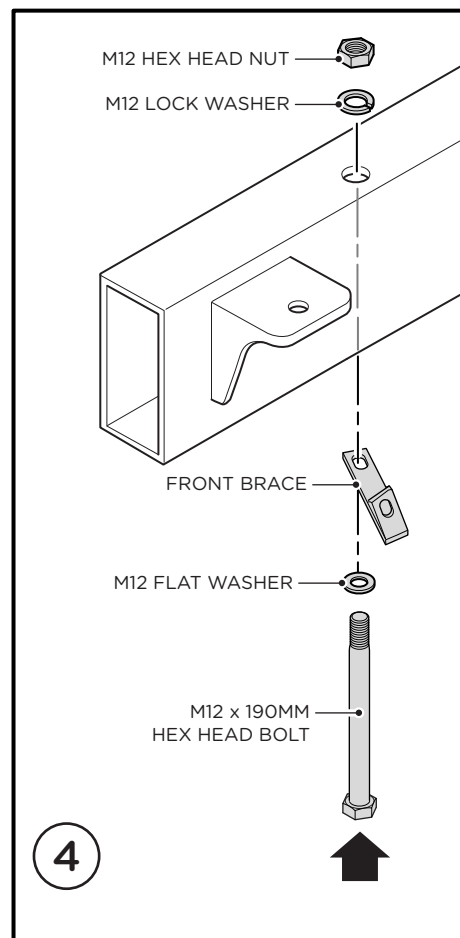
2. Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.

3. Begin installation on drivers side by removing the driver side Front Cab Mount Bolt located underneath the cab of the vehicle.



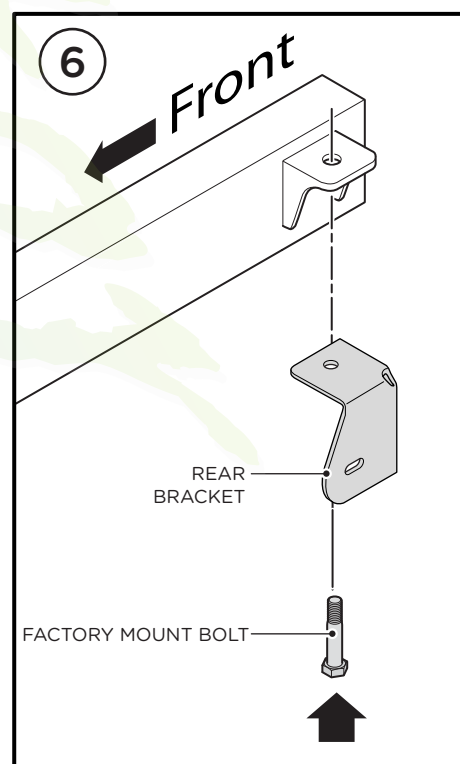
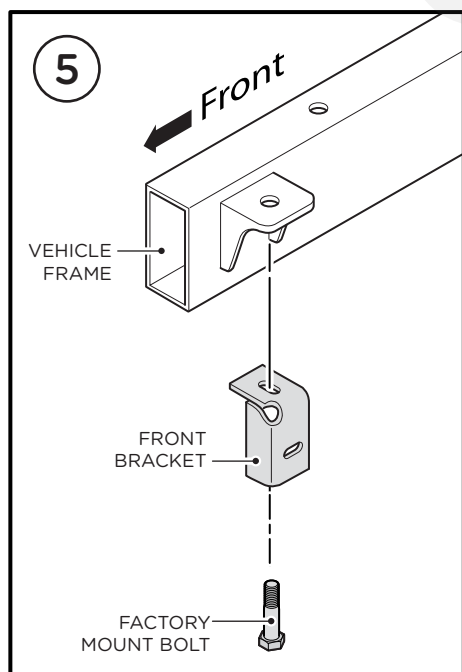
Four Wheel Drive Only

4. If the vehicle has four wheel drive, a Front Brace must be installed. Install the Front Brace to the frame using one (1) M12 x 190MM Hex Head Bolt, one (1) M12 Lock Washer, one (1) M12 Flat Washer and one (1) M12 Hex Head Nut.



5. Install the Front Bracket using the Front Cab Mount Bolt as shown in diagram.

6. Install the Rear Bracket using the Rear Cab Mount Bolt as shown in diagram.



7. Fasten the Step Bar to Front, and the Rear Brackets using one (1) M14 x 60MM Bolt, one (1) M14 Lock Washer and one (1) M14 Flat Washer per bracket.

Repeat these steps for passenger side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.

