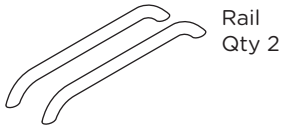


BED RAILS - UNIVERSAL

Raptor Series

Components:



Rail
Qty 2



Plastic Oval
Gasket
Qty 4

Hardware:



All-Thread
Studs
Qty 4



Hex Nuts
Qty 4

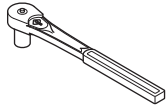


Flat
Washers
Qty 4

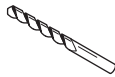


Lock
Washers
Qty 4

Tools Required:



RATCHET



3/8" DRILL BIT



DRILL



CENTER
PUNCH



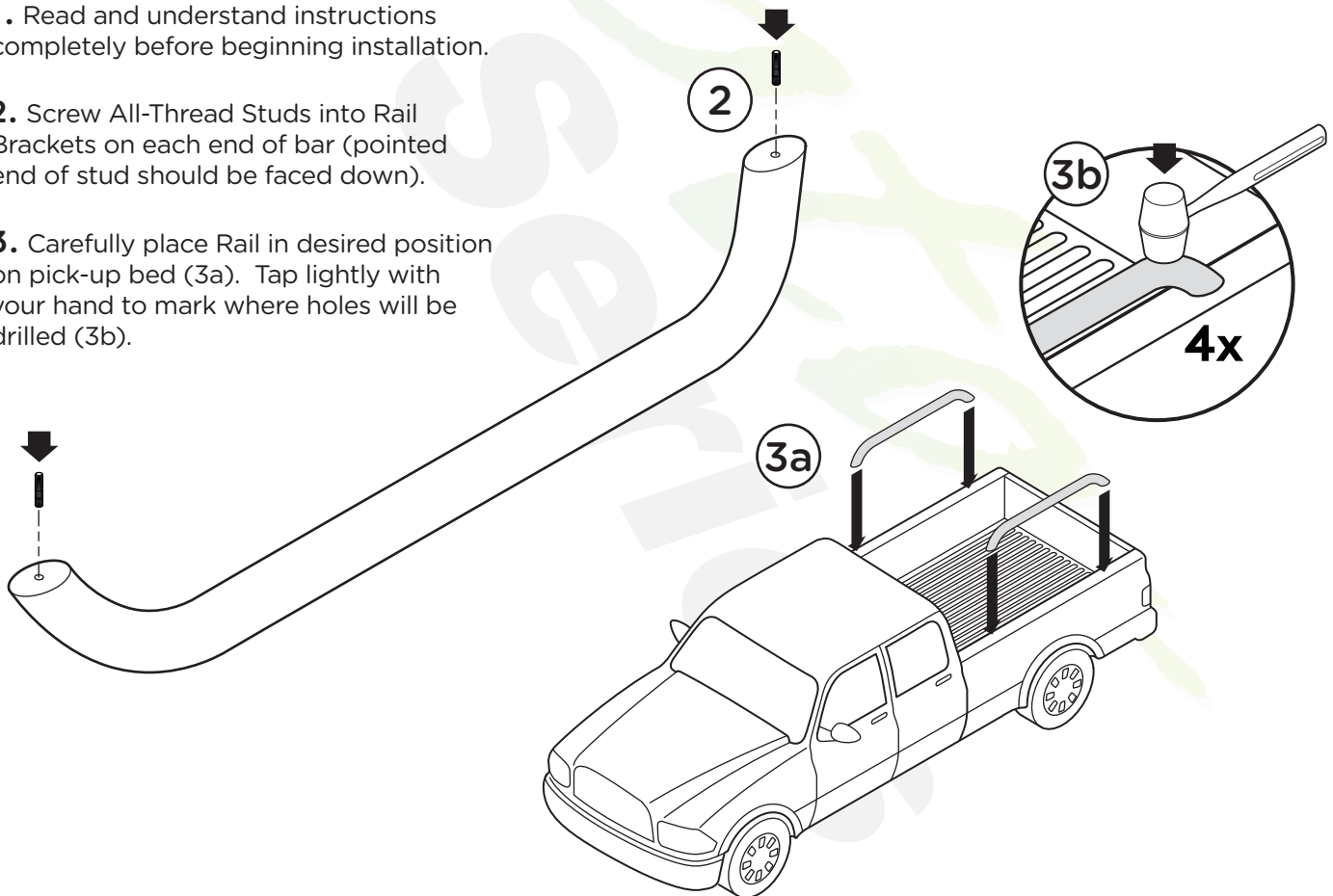
RUBBER
Mallet

Note: When installing the Rails, all hardware must be left loose until all the items are attached.

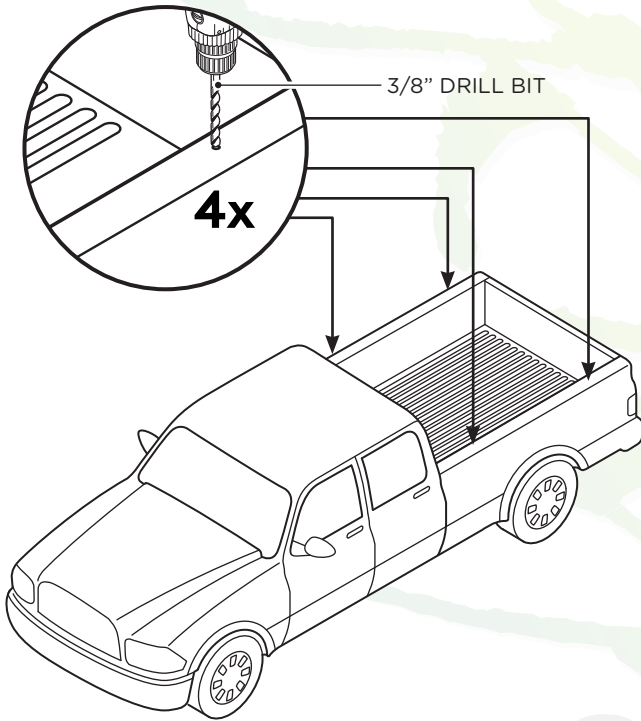
1. Read and understand instructions completely before beginning installation.

2. Screw All-Thread Studs into Rail Brackets on each end of bar (pointed end of stud should be faced down).

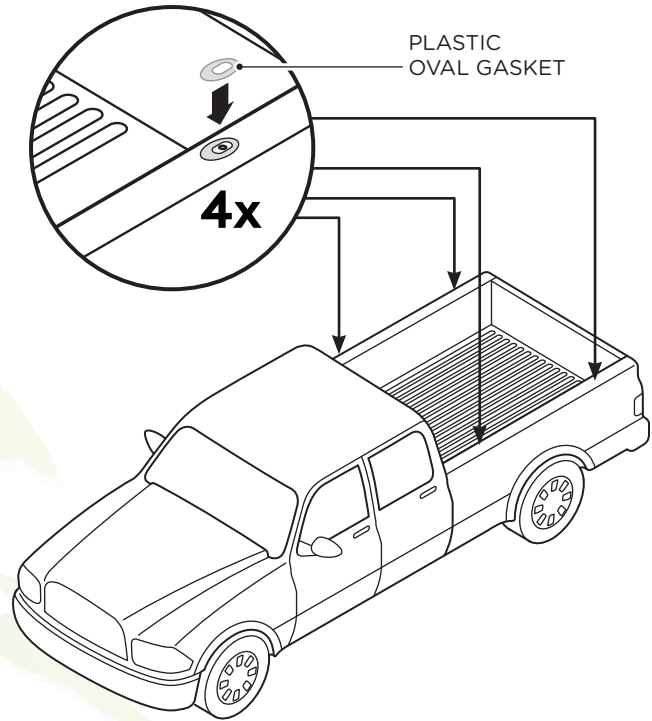
3. Carefully place Rail in desired position on pick-up bed (3a). Tap lightly with your hand to mark where holes will be drilled (3b).



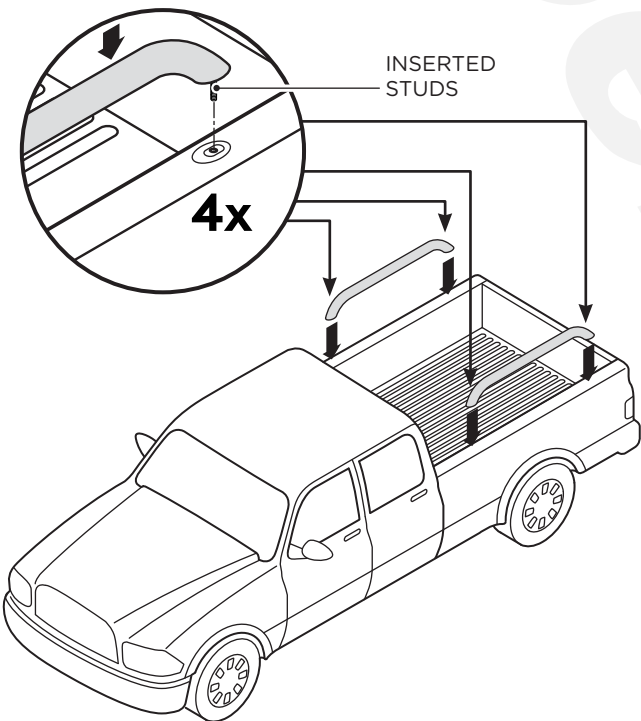
- 4.** Drill 3/8" holes in top of Bed. Stud marks can be center punched so drill will not slip.



- 5.** Place Plastic Oval Gasket in position between Side Rail and Bed.



- 6.** Place Rails with Inserted Studs through holes.



- 7.** Fasten Rails to truck using one (1) 3/8" Flat Washer, one (1) 3/8" Lock Washer and one (1) 3/8" Hex Head Nut. **DO NOT OVER TIGHTEN.** Maximum tie down capacity per bed rail is 50lbs.

