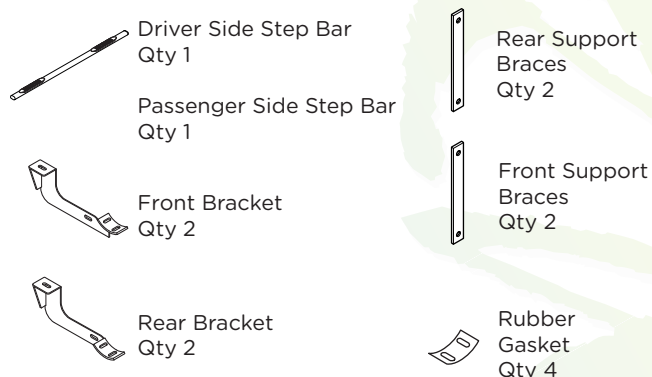
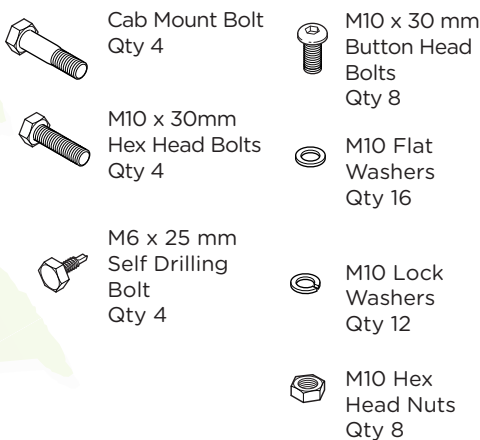
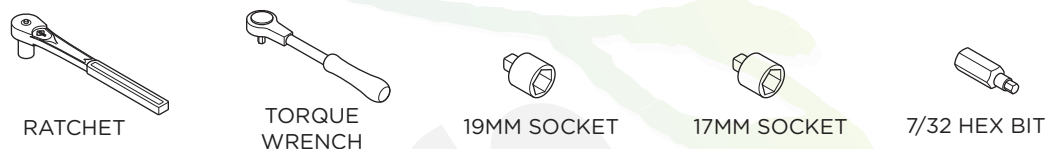


0702-0346, 0702-0346B

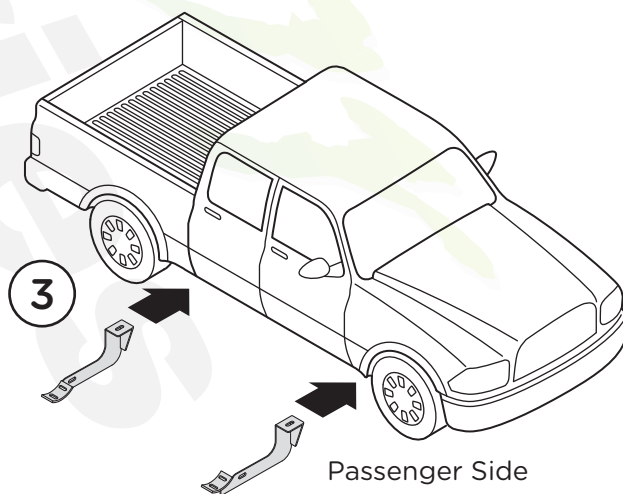
**4" OVAL BAR***Raptor*  
**Series****Components:****Hardware:****Tools Required:****Torque Specifications:**

For Cab Mount Installations

Cab Mount bolts are torqued to 70 Ft Lbs. All other M8 through M12 sized bolts/nuts are set to 15-20 ft lbs.

**Note: When installing the brackets and bars, all hardware must be left loose until all the items are attached.**

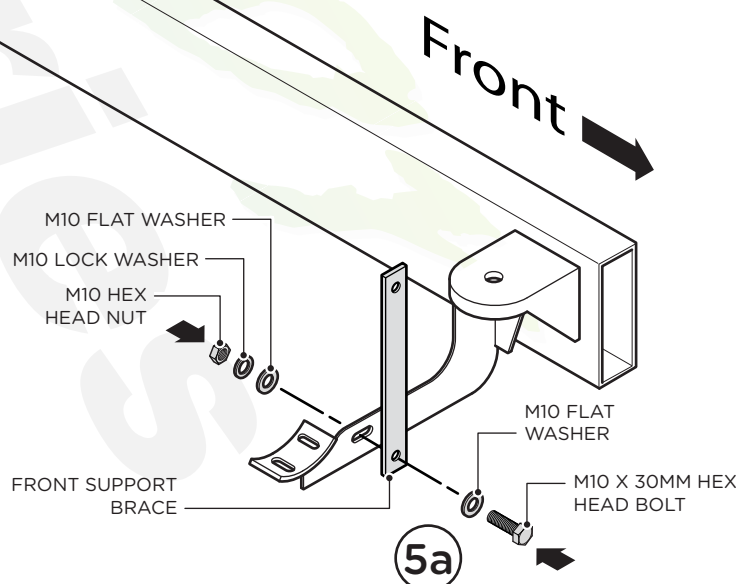
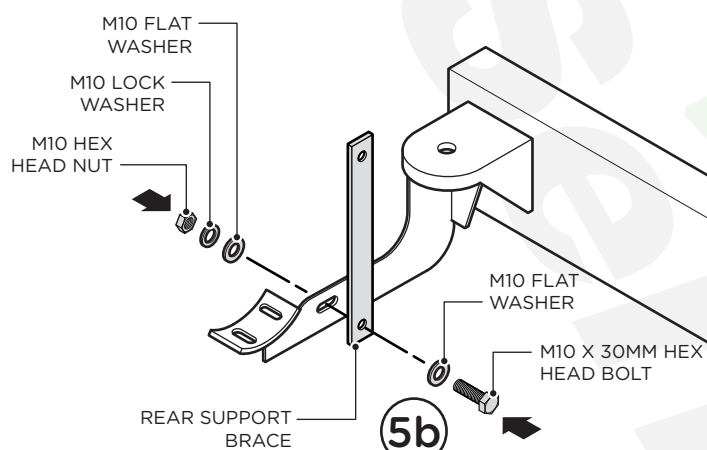
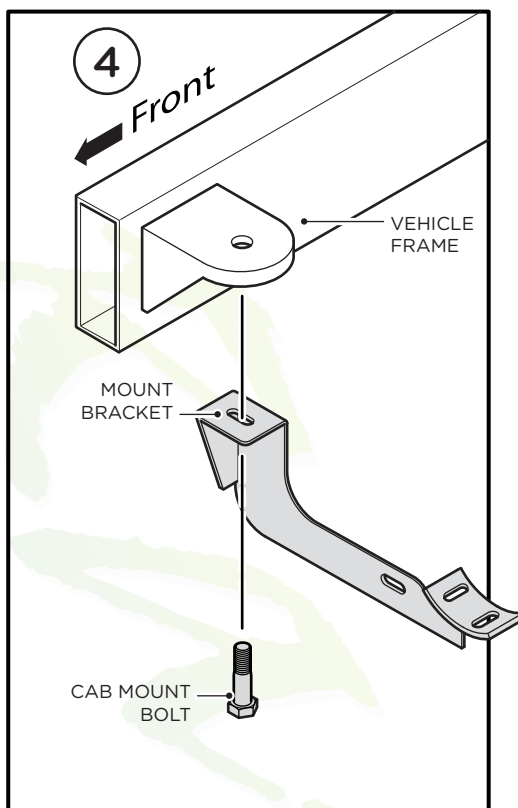
1. Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.
2. Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.
3. Begin installation on the driver's side. Remove the body mount bolts from the front and rear body mounts underneath cab of truck and discard. (Keep the bushings). Align Front, Center and Rear Bracket as shown.



**4.** Install the Front and Rear Brackets by using one (1) Cab Mount Bolts.

**5.** Attach the Front Brace to the Front Support Bracket using one (1) M10 Lock Washer, two (2) M10 Flat Washers, one (1) M10 Hex Head Nut and one (1) M10 x 30MM Hex Head Bolt (5a).

Repeat the procedure for attaching Rear Support Brace to Rear Bracket (5b).



**6.** Attach the Front and Rear Support Braces to the frame of the vehicle using one (1) M6 x 25 mm Self Drilling Bolt per Brace.

**7.** Place the Rubber Gaskets onto the Brackets. Then, place the Step Bars onto the Brackets.

**8.** Secure the Step Bar to each Bracket using two (2) M10 x 30MM Hex Head Bolts and two (2) M10 Lock Washers and two (2) M10 Flat Washers per bracket.

Tighten until the split lock washer is flat against bracket and snug. **DO NOT** over tighten and strip the threaded insert in the tube.

Repeat these steps for passenger side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.

