

# Widesider Bracket

# INSTALLATION INSTRUCTIONS

BRACKET	4" Widesider Side bars	5" Widesider Side bars	6" Widesider Side bars	VEHICLE	YEAR
6840465	640087 (OE Xtreme) 67048 (OE Xtreme) 64048 (OE Xtreme)	650087 (OE Xtreme) 680087 (XL composite)	660087 (OE Xtreme) 660187(OE Xtreme II) 680187 (XL Composite)	CHEVROLET SILVERADO CREW CAB	2014 - 2016
	640080 (OE Xtreme) 67049 (OE Xtreme)	650080 (OE Xtreme) 680080 (XL Composite)	660080 (OE Xtreme) 660180(OE Xtreme II) 680180 (XL Composite)	CHEVROLET SILVERADO DOUBLE CAB	

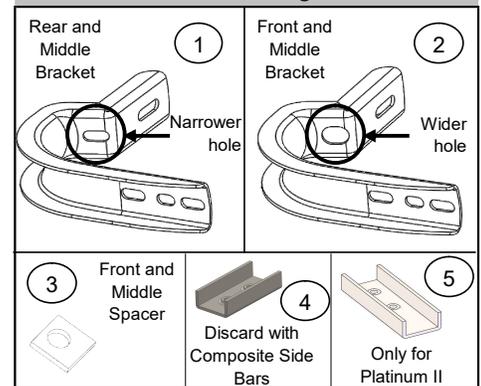
### Parts List

Item	Qty.	Code	Description	Max. Torque
<b>1 Kit 6840465 Kit de brackets</b>				
1	4 Piece	3912036AB	Rear & middle bracket	-
2	4 Piece	3912036BB	Front & middle bracket	-
3	4 Piece	3912021AA	Spacer	-
4	2 Piece	396801AB	U bracket (Used with Black or Polished Stainless Steel Side Bars)	-
5	2 Piece	397872AA	U bracket (Used with OE Xtreme II)	-
<b>1 Kit KTE-392035G4-A Hardware kit</b>				
6	8 Piece	-	M8 P1.25 Hex nut Black	17 Lb.ft
7	8 Piece	-	M8 P1.25 Clip nut black	-
8	4 Piece	-	3/8" Flat washer black	-
9	16 Piece	-	M8 Flat washer black	-
10	16 Piece	-	M8 Lock washer black	-
<b>1 Kit KTE-396816G4-A Hardware kit</b>				
11	16 Piece	-	M8 x 25mm P1.25 Sems bolt	17 Lb.ft
<b>2 Kit KTE-396804G4-A Hardware kit</b>				
12	4 Piece	-	M8 x 25mm P1.25 Sems bolt	17 Lb.ft
<b>NOTE: 67048PS / 64048B INCLUDES:</b>				
13	1 Set	-	4" Tubular Widesider Side Bar ( Passenger / Driver ).	-

### Required Tools (Not included)

Qty.	Description
1	1/2" Socket & 1/2" Wrench
1	13mm Socket & 13mm Wrench
1	17mm Double hex socket ( 12 point ) or 15mm Wrench
1	Ratchet
1	Extension

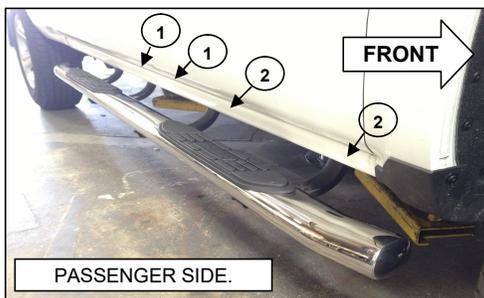
### Product Image



### Instructions

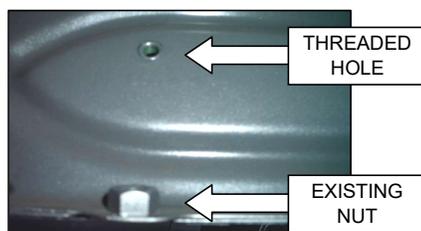
- 1.- Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- 2.- For the care and maintenance of this product is recommended to keep it clean and do not use abrasive wax to protect the finish.
- 3.- The approximate installation time is 45 min. **NOTE: LOOK THE POSITION BEFORE INSTALLING THE BRACKETS.**
4. For **CREW CAB** models, locate in the front and center in rocker panel of the vehicle the existing nut threaded hole. **SEE PICTURE 1.** Place the bracket and attach according to the **ILLUSTRATION 1.** **NOTE: Place the spacer as shown in illustration 1.** In the rear part, locate the hole and insert a M8 clip nut. **SEE PICTURE 2.** Place the bracket and attach according to the **ILLUSTRATION 1.** Repeat for the opposite side.

#### POSITION OF THE BRACKETS.

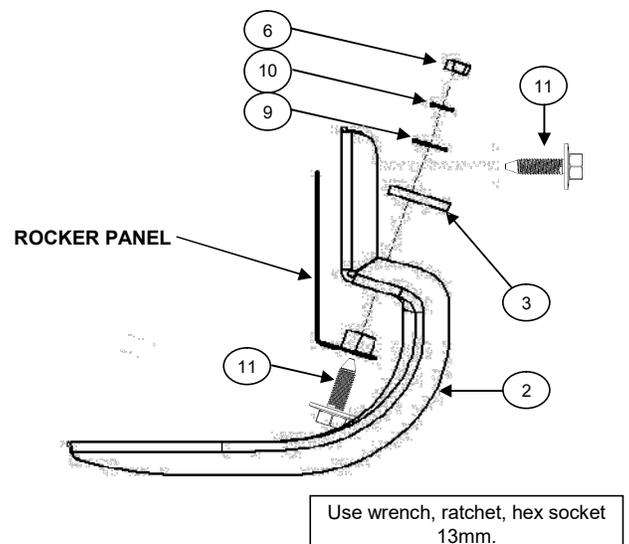


PICTURE 1.

Image shown is for front and center.

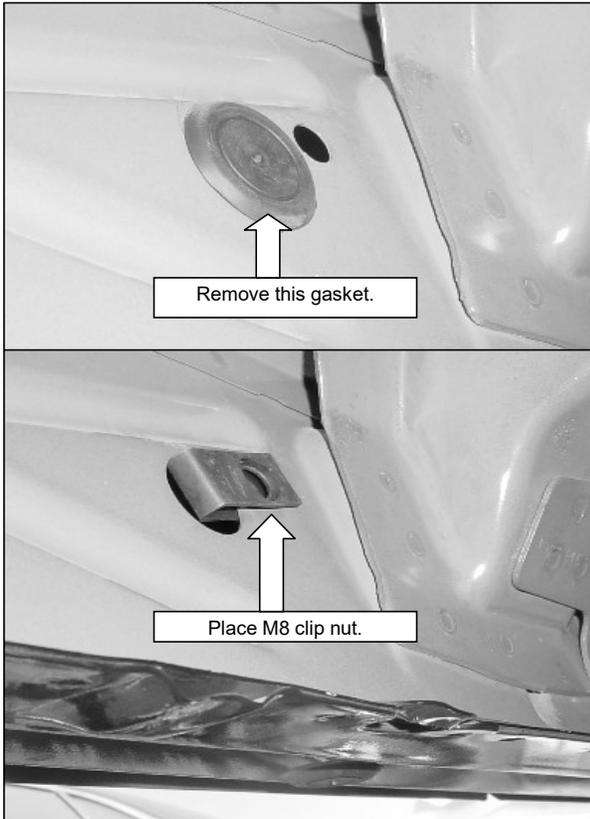


#### ILLUSTRATION 1

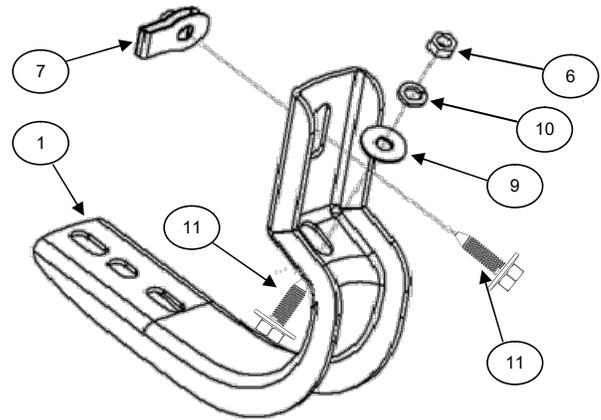


5. For **DOUBLE CAB** models, locate in the front, middle & rear at the rocker panel of the vehicle the hole and insert a M8 clip nut. **SEE PICTURE 2**. Place the bracket and attach according to the **ILLUSTRATION 2**. Repeat for the opposite side.
6. If you acquired a 5" or 6" **COMPOSITE** Side bar, insert 5/16" square head bolt on rail, (**Included in side step**), place on brackets and attach with: 5/16" Flat and lock washer, 5/16" hex nut. **SEE ILLUSTRATION 3**. Repeat for the opposite side. Leave loose.
7. If you acquired a 4", 5" or 6" **Black or Stainless Steel** side bar, place on brackets and attach with: M8 x 30mm Sems bolt. **SEE ILLUSTRATION 4**. Repeat for the opposite side. Leave loose.
8. align the side bar and then tighten all bolts.
9. Periodically check your product because it may need a re-tighten of bolts.
10. Fill the warranty card and place it inside your vehicle's glove box.

**PICTURE 2**

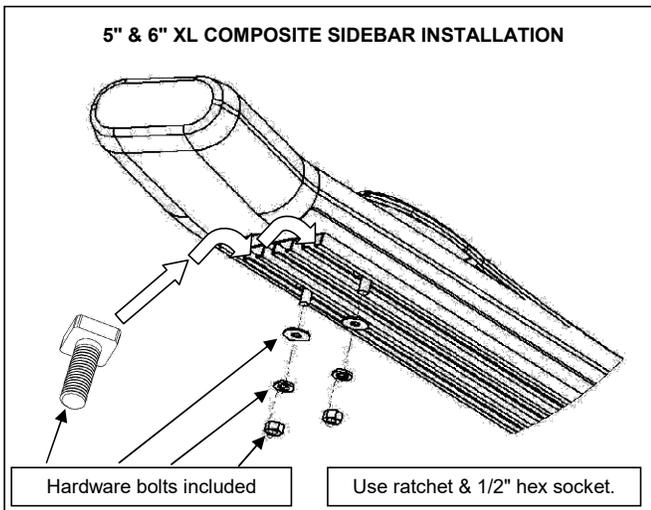


**ILLUSTRATION 2**



Use wrench, ratchet, hex socket 13mm.

**ILLUSTRATION 3**



**ILLUSTRATION 4**

