

INSTALLATION INSTRUCTIONS

4130 (1 - 2 - 3 - 4) SIDE BAR

FORD SPORT TRAC 06 - 10

Parts List:**QTY**

- (1) Sidebar set (Left & Right)
- (2) Main mounting brackets set
- (4) 1/2" Bolt plate

(1) Hardware kit including:

- (8) 3/8 x 1 1/4" Hex head bolt
- (8) 3/8" Flat washer
- (8) 3/8" Lock washer
- (4) 1/2" Flat washer
- (4) 1/2" Lock washer
- (4) 1/2" Hex. nut

Tools required:

- | | | |
|--------------|-------------|---------|
| 9/16" Socket | 3/4" Socket | Ratchet |
| 9/16" Wrench | Extension | |

Instructions:**Approximated installation time: 35 min.**

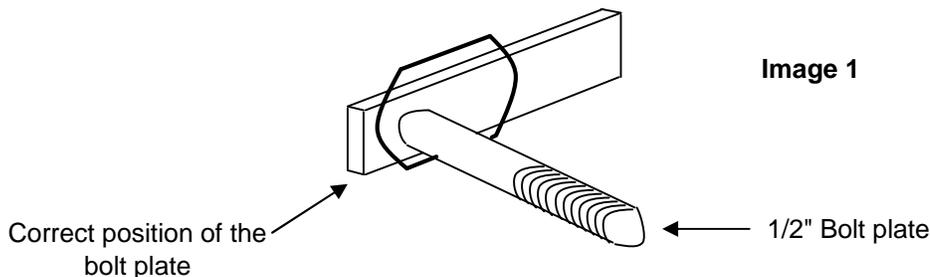
1. Before beginning installation, read the instructions thoroughly and completely. If any of the items listed above are missing, please do not proceed with the installation. Call your distributor immediately to obtain the necessary items.
2. To determine the right from left step bar, locate the bracket attachment holes on the underside and position the bars so the holes are on the inside, close to the vehicle.
3. Locate the hole in the frame at the front of the vehicle's frame and insert the 1/2" bolt plate. See Photo 1 & image 1
4. Place the front bracket in the 1/2" bolt plate and attach with one (1) 1/2" flat and lock washers as well as one (1) 1/2" hex nut. Leave loose. See Photo 2.

Photo 1

Insert the 1/2" bolt plate.
(Front driver side).

Photo 2

Front bracket installed.
(Passenger side).

**Image 1****Cleaning and care instructions:****Diseño:****Calidad:**

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

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5. Locate the hole in the frame at the rear of the vehicle's frame and insert the 1/2" bolt plate. See Photo 3 & image 1
6. Place the rear bracket in the 1/2" bolt plate and attach with one (1) 1/2" flat and lock washers as well as one (1) 1/2" hex nut. Leave loose. See Photo 4. **CAUTION: Make sure that the brackets do not interfere with the brake lines on the driver's side frame.**
7. Mount the side bar to the brackets using two (2) 3/8" x 1 1/4" hex head bolts, two (2) 3/8" flat and lock washers to each bracket.
8. Make any final adjustment and tighten all hardware.
9. Periodically check and re-tighten bolts as necessary over the term of use.
10. Fill out included warranty card and place in the vehicle.

Photo 3



Insert in this hole the 1/2" bolt plate
(Driver rear side)

Photo 4



Rear bracket installed. (Passenger side).

Photo 5



SIDEBAR INSTALLED, PASSENGER SIDE.

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Diseño:

Calidad: