

Part number SP1305



Tools required:

- 1. Phillips screw drive
- 1. 8mm nut driver
- 1. 10mm socket
 1. Ratchet
- 1. Ratche
- 1. Pliers
- 1. Flat head screwdriver

Congratulations! You have just purchased the best engineered, 2000-03 Honda S2000 4 cyl. 2.0L dyno-proven cold air intake system available. 2004-06 Honda S2000 4 cyl. 2.2L Please check the contents of this box immediately. Report any defective or missing parts to the Authorized Injen 1-2 piece cold air intake Technology dealer you purchased this product from. 1- 3" Injen filter (#1014) Before installing any parts of this system, please read the instructions 1-23/4 x 3 silicone step hose (#3040) thoroughly. If you have any questions regarding installation please 1-3" straight hose (#3044) contact the dealer you purchased this product from. 1- Power-Bands (.312) .040 (#4003) Installation DOES require some mechanical skills. A qualified 3- Power-Bands (.362) .048 (#4004)mechanic is always recommended. 2-16" 4mm vacuum hose (#3104) *Do not attempt to install the intake system while the engine is hot. 1-13" 10mm vacuum hose (#3220) The installation may require removal of radiator fluid line that may 1-1/4" coupler (#8008)be hot. 1- M6 vibra-mount (#6020) Injen Technology offers a limited lifetime warranty to the original 2- M6 flange nut (#6002) purchaser against defects in materials and workmanship. Warranty 3- fender washer (#6010) claims must be handled through the dealer from which the item 1- m5 hex bolt (#6036) was purchased. 1- small USS washer (#6011) Injen Technology 244 Pioneer Place Pomona, CA 91768 USA 3- zip ties (#8001) 1- instruction Please check the contents of this box immediately. Note: Buy replacement filters, air filter charger kits and Hydro-shields Note: This intake system was Dyno-tested with an Injen filter and are sold on-line at: Injen parts the use of any other filter or part will void the "injenonline.com" warranty and CARB exemption number.

Maintaining your Cold air intake system:

Once the installation is complete, proceed to re-connect the negative battery terminal. It is extremely important that the Injen cold air intake be checked periodically for realignment, clearance and tightening of all nuts, bolts, clamps and connecting points. Failure to follow instructions for proper maintenance of the cold air intake may void the warranty. Start the engine and listen for any air leaks, odd noises or rattles. After taking the vehicle for a test drive and verifying that everything checks out fine, you are ready to enjoy the added power and enhanced performance from your new intake system.



Hydro-shield used for this application X-1033





Remove the front bumper (A). Unclip the six clamps on the lid of the air box, then remove the top lid (not shown). 1- Loosen clamp on the throttle body air intake duct, 2- Remove vacuum hard pipe from the crank case to the air intake port and 3- Remove air injection pump hose located on the opposite side of the crank case breather hard pipe.



Remove the air intake duct and stock air filter from the lower air box. Unclip the wire harness clip (A), unclip the check valve vacuum line (C) and unscrew the m6 bolt to remove vacuum switching valve (B) all located on the lower air box cleaner. Remove the 3 m6 bolts that secures the lower air box cleaner assembly, then remove the entire lower air box



Disconnect the stock breather hose from the crank case port to the hard pipe located over the cam cover.



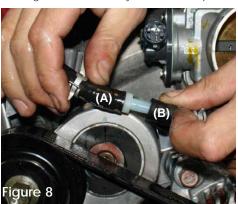
PCV hard pipe removed: Disconnect Coolant delivery port to the side of the engine block leading to the throttle body coolant intake port.



Insert the 6mm coupler into the delivery port hose as shown above. Use stock clamps to secure the coupler in the coolant line



intake port hard pipe on the throttle body line.



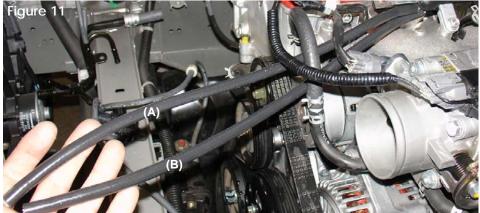
PCV hard pipe removed: Remove the coolant Press the delivery port coupler(A) into the coolant intake port (B)



Use the stock clamps to secure the coolant lines to the coupler.



Remove stock exhaust and return vacuum lines then continue to install the Two 16"-4mm vacuum hoses provided. Press one hose over the exhaust vacuum port(A) and press the other over the return vacuum port (B). Page 2 of Part # SP1305



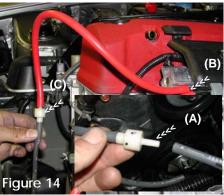
One of the of 16" -4mm lines is connected to the inside exhaust vacuum port (A) The other 16"-4mm line is pressed over the outside return vacuum port to the vacuum switching valve (B).



Coolant hard piping removed and replaced with new hoses and coupler.



The hose connected to the outside return vacuum port (A) is pressed over the inside port of the VSV (B).



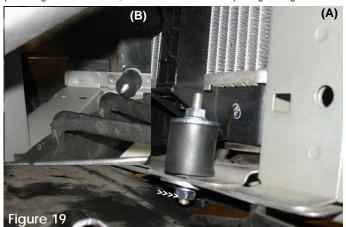
Remove upper check valve hose to exhaust port (A) Re-route inside exhaust vacuum port line (B) to the check valve (C), use the16" -4mm vacuum hose.



Press the silicone step hose over the throttle body and use two powerbands. Tighten the power-band located on the throttle body side at this time.



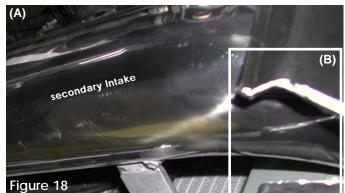
Remove the bottom splash guard located underneath the engine, between the wheels. Cut the plastic leg that attaches on the passenger side(A). Once the plastic leg has been cut out, continue to re-attach the splash guard again.



The vibra-mount is installed with the use of the m6 flange nut and fender washer, Page 3 of Part # SP1305 Lower passenger side view (A) , top view (B).



Next, Cut plastic splash guard that separates bumper corner and lower engine bay. A 5" x 5" cut out will be required on the passenger side wall between the front lower engine bay and the front bumper.



View of how the intake will look like (A) with the plastic leg cut out (B). The plastic leg will no longer interfere with the intake you inserted it into the bumper section.



The secondary intake is now lowered into the position across the bottom edge of the radiator.



The filter end is inserted into the cut out made earlier and into the bumper cavity.



Take the additional m6 flange nut and fender washer and screw them onto the vibra-mount stud to secure the intake.



Lower the Primary intake to the side of the radiator fan and insert the 3" hose over the secondary intake.



Insert the top end of the primary intake into the throttle body hose.



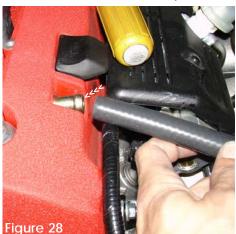
As the filter end is slipped into the bumper cavity, the intake bracket is lined up to sit flush on the vibra-mount stud.



Take the 3" straight hose and press it over the end of the primary intake, use two power-bands and tighten the power-band on the intake side for now.



The primary and secondary intakes are butted up together and secured with the two power-bands.



Press the 13"-10mm breather hose over the crank case port as shown above.



Take the other end of the 13"-10mm hose and press it over the intake port.



The 13" -10mm hose has been connected to the crank case port and the intake port.



Press the stock air injection pump line over the 3/4" intake port.



The 13"-10mm hose (A) and air injection pump hose have been installed (B).



Press the Injen air filter over the end of the secondary intake located in the bumper cavity, continue to tighten filter neck clamp.



Line up the vacuum switching valve to the intake bracket and use the 5mm bolt to secure it in place. Reconnect harness clip over the vacuum switching valve until it snaps in place.



Once the cold air intake has been installed. continue to align the entire intake for best possible fit. Once the intake has been cleared from moving parts or contact from engine components, continue to tighten all nuts, bolts and clamps. Use the three **zip ties** to secure all lines away from moving belts, pulleys and vacuum lines.

